

PRODRAW 220

GENERAL DESCRIPTION

PRODRAW 220 is a water soluble, non-chlorinated drawing lubricant that can be used as supplied for severe stamping operations. For less severe applications, PRODRAW 220 can be diluted with water at ratios from 1:1 to 10:1. This versatile product can be applied on either ferrous or non-ferrous metals and will give excellent long-term indoor rust protection.

PRODRAW 220 is ideally suited for severe drawing operations such as: cross members, heavy brackets, and difficult valve covers. It dries to an oily, non-tacky film, and is easily removed with warm water. PRODRAW 220 has a unique surfactant package that ensures excellent wetting on all metal surfaces, including those surfaces that have been previously coated with mill oil. Because of its ability to cling to the metal surface, PRODRAW 220 will not “bead up” and roll off of the metal surface. This minimizes house-cleaning issues and maximizes the lubricant’s effectiveness. PRODRAW 220 can be applied by spray, roll, or dripped at the press.

TYPICAL PROPERTIES

Viscosity @100°F, SUS.....	2000
Appearance.....	Amber transparent solution
Odor.....	Slight
pH, 10% solution.....	9.1
Weight, lbs./gal.....	8.7
Rust Protection, hrs.....	240
(100% rel.hum.@100°F)	

PAGE#2

SHIPPING CONTAINERS

Available in 5 gallon pails, 55 gallon drums or 275 gallon bulk containers.

HEALTH & SAFETY

Material Safety Data Sheets are available for all Wallover products. Consult the MSDS for information regarding the storage, handling and disposal of this product.

WARRANTY

All reasonable effort has been made to ensure that the information provided in this publication is accurate. No warranties are expressed or implied since the use of this product is beyond our control.