

## Mixing Instructions

- When charging up a system by hand, always add the coolant concentrate to water and agitate.
- For best results, a proportioner should be used.
- Since water evaporates from the coolant, the concentration will increase over time. To maintain the recommended concentration, makeup coolant should be premixed at half the % concentration as the initial fill.
- Always calibrate the refractometer so that it reads 0.0 with the water that will be mixed with the coolant.

$\% \text{ Concentration} = \text{Refractometer Reading} \times \text{Refractometer Factor}$